

Date: Thursday, 19/03/2009 11:05:57 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEBBING
Job Number	: 46586		
Estimate Number	: 10755		
P.O. Number	:	Part Number	: D3320041
This Issue	: 19/03/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3320 REVD
First Issue	: / /	Project Number	: N/A
Previous Run	: 40716	Drawing Revision	: D
	Type : PURCHASED PARTS	Material	:
Written By	:	Due Date	: 05/04/2009
Checked & Approved By	: <u>JUL 09 03 19</u>	Qty:	10 Um: Each
Comment	Est: A 05.02.09 New Issue KJ/JLM Est Rev:B 08-05-14 chg to revC as per dwg DD verified by:EC Est Rev:C 08-07-23 revD as per dwg (ecn 08-503) DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8430

Fabricate D3320-041 as per Dwg D3320

Possible Supplier: Aerotex or Tulmar

Material: Nylon, MIL-W-4088K, Type XVII, Class 1A, color red

Material release note is required

C209/03/20

(10)

2.0	D3320041P	Webbing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Webbing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

09/04/07 (10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

09/04/13 (10)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 19/03/2009 11:05:57 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 46586

Part Number: D3320041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



KOK

Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: 483

9/4/14

SP

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/14 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.04.14

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

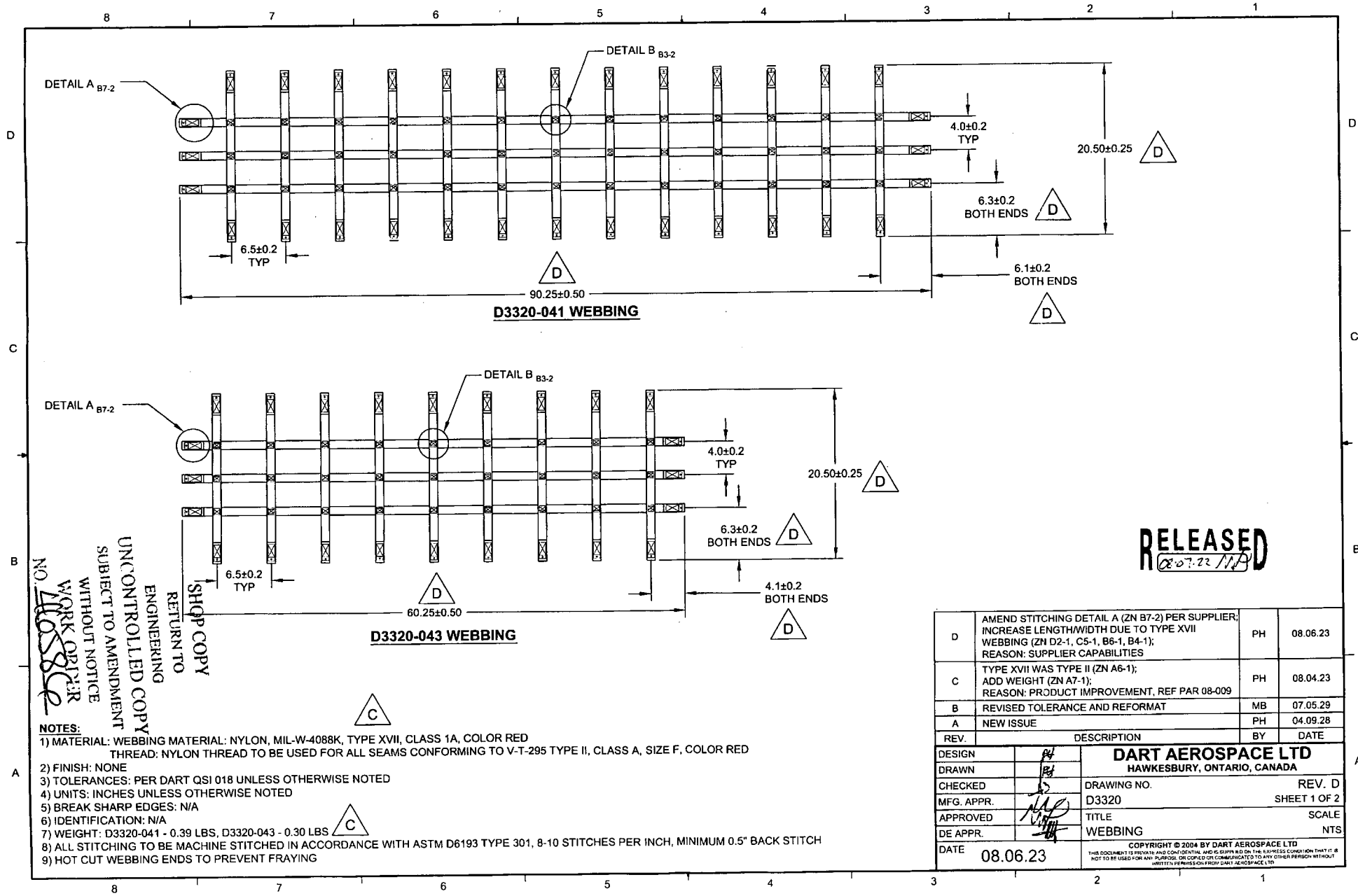
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

13



NO 40586
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

- NOTES:**
- 1) MATERIAL: WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: D3320-041 - 0.39 LBS, D3320-043 - 0.30 LBS
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
 - 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

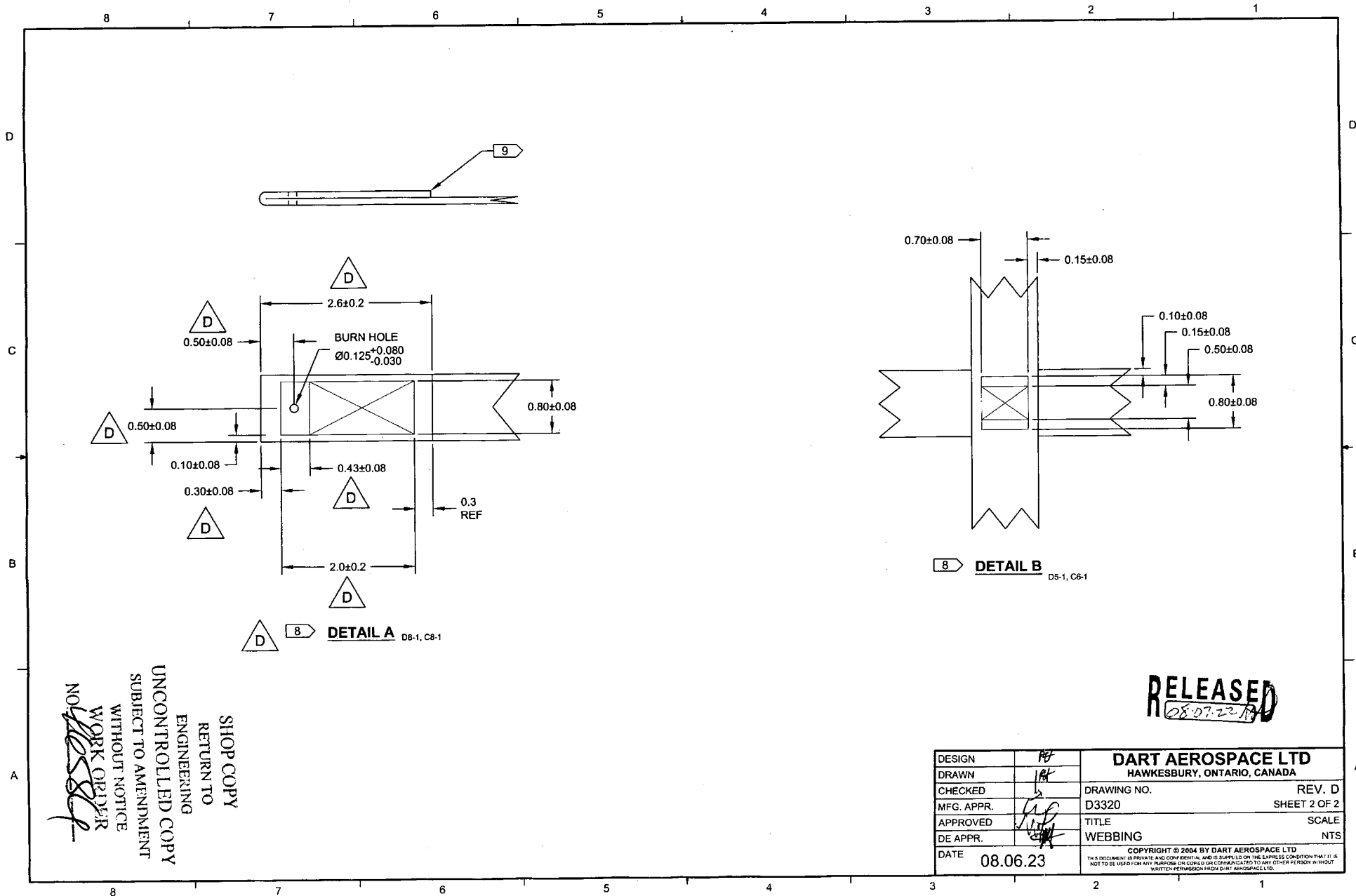
RELEASED
08.07.22 / 11/18

D	AMEND STITCHING DETAIL A (ZN B7-2) PER SUPPLIER; INCREASE LENGTH/WIDTH DUE TO TYPE XVII WEBBING (ZN D2-1, C5-1, B6-1, B4-1); REASON: SUPPLIER CAPABILITIES	PH	08.06.23
C	TYPE XVII WAS TYPE II (ZN A6-1); ADD WEIGHT (ZN A7-1); REASON: PRODUCT IMPROVEMENT, REF PAR 08-009	PH	08.04.23
B	REVISED TOLERANCE AND REFORMAT	MB	07.05.29
A	NEW ISSUE	PH	04.09.28
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.06.23		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3320
REV. D
SHEET 1 OF 2
TITLE WEBBING
SCALE NTS

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#24 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 313 0793

Packing Slip

Date Packing Slip #

4/3/2009 5810

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Customer Phone

Customer Fax

513.632.5200

613.632.1053

Ship Via

Courier Acct No.

FedEx

15179324-0

Ship Date

P.O. No.

4/3/2009

8430

Description

Part Number

Qty

SKI B. SKET WEB NET
GST On Sales

D3320-041

10

Thank you for doing business with Aerotex Interiors!

www.aerotexinteriors.com

GST/HST No.

139110308



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 -8770 - Fax: (403) 313 - 0793 -

CERTIFICATION OF CONFORMANCE

Customer Purchase Order:
Our Work Order:

8430
5810

Sorkul/13

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

WEBBING - MIL-W-4088 RED T 17

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH FAR 27.853(a) and 29.853(a) and DWG D3320 Rev C.

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, stylized handwritten signature in black ink, written over a horizontal line.